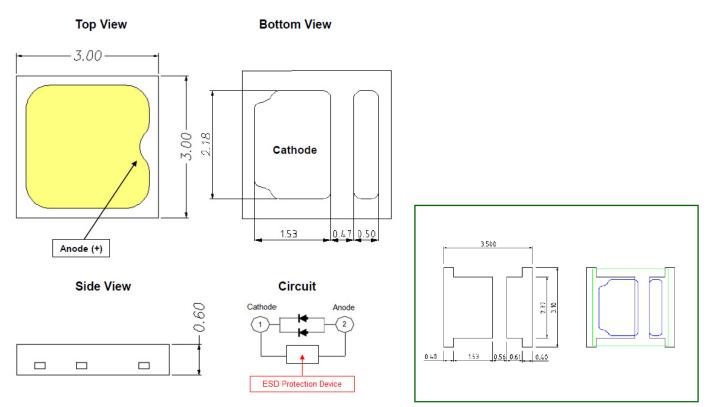


3030 Nature 4000K White SMD LED (1W 3V)

Part No.: LLS3030NWZ-1W 3V

Package Dimensions



·Features:

- > 3.0mm×3.0mm SMT LED,0.6mm thickness
- High reliability
- > Low operating voltage, Low power consumption, long life
- > PB Free products (Compliant with EU's RoHS)
- > Light Color: Nature White.

·Application

- Bulb & Downlight & headlamp
- > Other indoor & outdoor light
- Advertising backlighting
- General use



·Absolute Maximum Ratings (Ta=25℃)

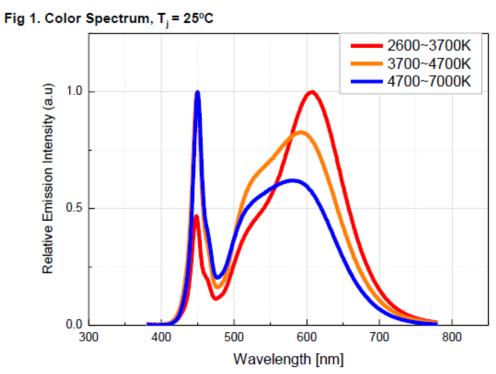
Item	Symbol	Maximum	Unit
Power Dissipation	Pd	1000	mW
Forward Current	lf	400	mA
Junction temperatue	Тј	125	°C
Operating Temperature Range	Topr	-40 to +85	°C
Storage Temperature Range	Tstg	-40 to +80	°C

·Electrical/Optical Characteristics (Ta=25°C)

Item	Symbol	Condition	Min.	Тур.	Мах	Unit
Forward Voltage	VF	IF=65mA	2.9		3.0	V
Viewing Angle	20 1/2	l⊧=65mA	-	120	-	deg
Color temperature	ССТ	I⊧=65mA	4000		4200	К
Luminous flux	IV	l⊧=65mA	40		45	lm
Electric thermal resistance	Rth(j-s)			10		°C/W
Reverse Current	IR	VR =5V	-	-		uA



·Typical Electro-Optical Characteristics Curves





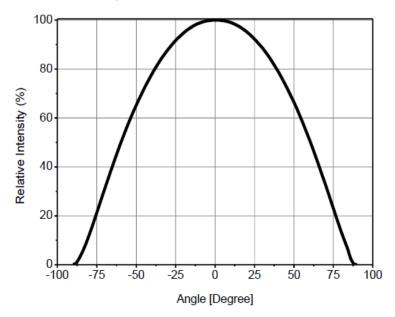




Fig 3. Forward Voltage vs. Forward Current, T_i = 25°C

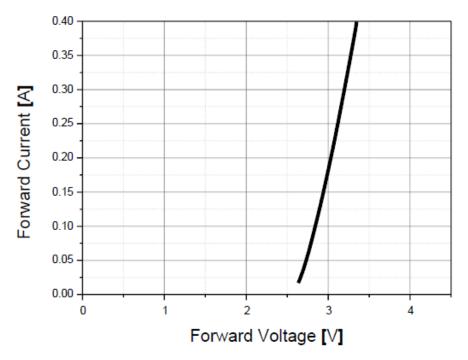
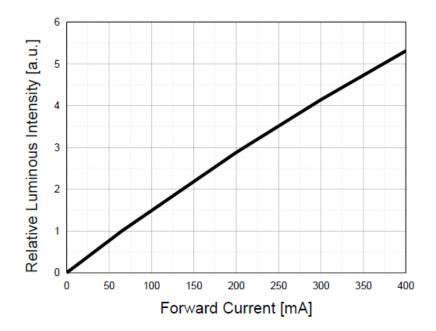


Fig 4. Forward Current vs. Relative Luminous Intensity, T_j = 25°C





·Reliability test items and conditions

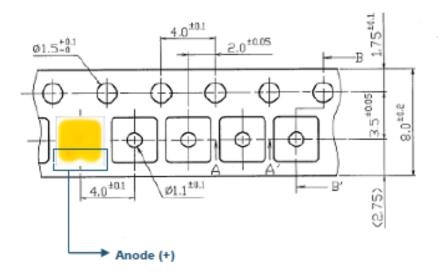
NO.	Test item	Applicable standard	Test conditions	Samples qty	AC/Re
			Test if=DC 300mA		
1 High Temperature Life	JESD22-A108	Temp.=+85 ℃	22	0/1	
		Test time=1000hrs			
	Lligh tomporature		Test if=DC 300 mA		
2		JEITAED-4701 100 103	Temp.=+85℃ RH=85%	22	0/1
High humidity life		Test time=1000hrs			
			-40℃ to +100℃		
3 Thermal shock	MIL-STD-202G	15min to 15min	22	0/1	
			Test time=100 cycles		
4		Jufei standard	1g sulfur powder/250ml	10	0/1
4 Sulfur test	Julei standard	85 ℃/4hr	10	0/1	
			Operation heating		
5 Reflow solder	Reflow soldering	JEITAED-4701 300 301	260℃(max.)	22	0/1
			Within 10 seconds. Max.		

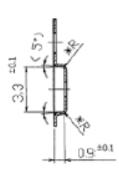
Note: 1. Judgment criteria of failure for the reliability

- 2. Flux: Below 70% of initial values
- 3. Vf: Over 20% of upper limit value

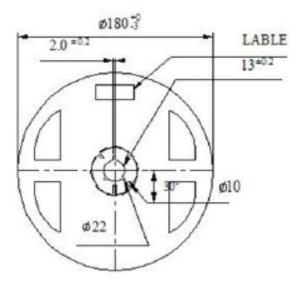


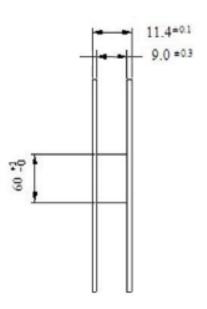
·Package information(unit:mm)





SECTION B-B'



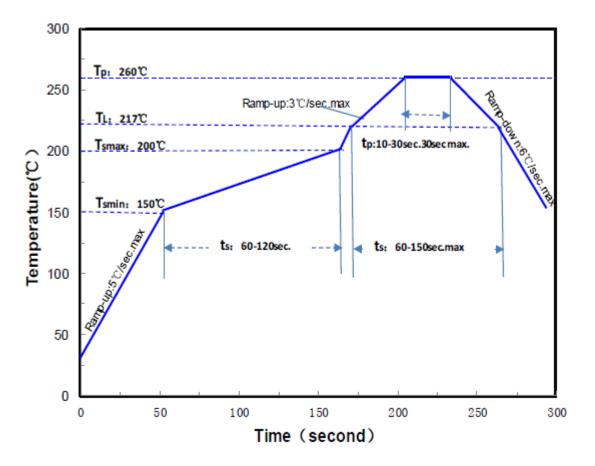


(Tolerance: ±0.2, Unit: mm)





Precautions for use



Profile Feature	Lead Free Assembly
Temperature min (T _{smin})	150℃
Temperature max(T _{smax})	200°C
Maximum time (t _s)from Tsmin to T _{smax}	120 seconds
Ramp-up(T _L to T _P)	3°C/sec
Liquids Temperature(TL)	2 <u>17</u> ℃
Maximum Time(t _L) Maintained T _L	150 seconds
Maximum Peak Package Body Temperature(Tp)	260°C
Time Within 5℃ of the Specified Temperature	10-30seconds
Maximum Ramp-Down Rate(Tp to TL)	6°C/seconds
Maximum Time 25℃ to Peak Temperature	8minutes



·Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or will not be damaged by repairing.

Storage

1. Don't open the moisture proof bag before ready to use the LEDs.

2. The LEDs should be kept at 30 °C or less and 65%RH or less before opening the package. The max. period before opening the package is 1 year.

3. After opening the package, the LEDs should be kept at 30° C/60%RH or less, and it should be used within 3 days. If the LEDs should be kept at 30-60%RH or more, and it should be used within 12hours.

4. If the LEDs be kept over the conditions of 30%, baking is required before mounting. Baking conditions as below: $70\pm5^{\circ}$ for 12 hours for roll goods, $105\pm5^{\circ}$ for 1 hours for bulk goods. 5. The environment have no acid, alkali, corrosive gas, intensity shake and high magnetic field.

Cautions

The encapsulated material of the LEDs is silicone. Therefore, the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs.Precautions should be taken to avoid the strong pressure on the envapsulated part. So, when use the picking up nozzle, the pressure on the silicone resin should be proper.